



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5041-1

Job Sheet 178527



Part No: D5041-1

Job Qty: 8 ea

Part Name: Scuff Guard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.05.26 NEW ISSUE/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/15/18	0.00	0.00	Start Up Waterjet		SC 18/06/18
100	Waterjet	8 pcs		6/15/18	0.00	0.37	Waterjet1		SC 18/06/18
120	QC	8 pcs		6/15/18	0.00	0.00	QC8		SC 18/06/18
130	Brake NC	8 pcs		6/15/18	0.01	0.18	Brake NC 2		SC 18/06/18
140	QC	8 pcs		6/15/18	0.00	0.00	QC5		SC 18/06/18
150	Packaging	8 pcs		6/15/18	0.00	0.00	Packaging3		SC 18/06/18
160	QC21-SA	8 Ea		6/15/18	0.00	0.00	QC21		DAG 21 18/06/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	1.3600 sf (.17 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S24GA	1	63	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Scuff Guard	3.380Inches ± 0.030	3.410 3.350	3,38	
2	Scuff Guard	7.380Inches ± 0.030	7.410 7.350	7,383	
3	Scuff Guard	0.025Inches ± 0.010	0.035 0.015	0,025	

Plex 6/1/18 12:38 PM Dart.lajeunesse.marie



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Container No: S080028



Part: D5041-1

Job No: 178527

Serial No/Batch: S080028

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/11/18

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